

data sheet

ARGCO



PORTABLE ROLL GROOVING ATTACHMENT

Roll Grooving Attachment for Ridgid 300 Machine (**1-1/4" to 12" Capacity**)

Comes stock: 2" to 6" roller & shaft (sch. 40 & thin wall)

•**OPTIONAL:** 1-1/4" to 1-1/2" roller & shaft (sch. 40 & thin wall)

•**OPTIONAL:** 8" to 12" roller & shaft (thin wall up to sch. 20)

3309100: **2-6" Sch. 40**

3309101: **1-1/4"-6" (4-6" sch. 20 and 1-1/4" to 3" sch. 40)**

3309102: **8"-12" Sch. 20**

3309103: **1-1/4" to 12" (Sch 40 to 6") (8"-12" SCH 20)**



**"The Most Versatile
Grooving Tool at the
Best Price!"**

OPERATING INSTRUCTIONS:

1. Mount groover on power machine; pulling support arms through mounting tubes
2. Level pipe in grooving position
3. Facing machine, groover must run counter-clockwise. Standing on the right side of the power machine.
4. Pulling ratchet with right hand, insert pipe between rollers touching shoulder of lower shaft.
5. When rollers meet pipe, pipe will start rotating counter-clockwise, pull pipe off center 5° toward operator, start groove by applying ratchet pressure each rotation of pipe.

TO CHANGE ROLLERS:

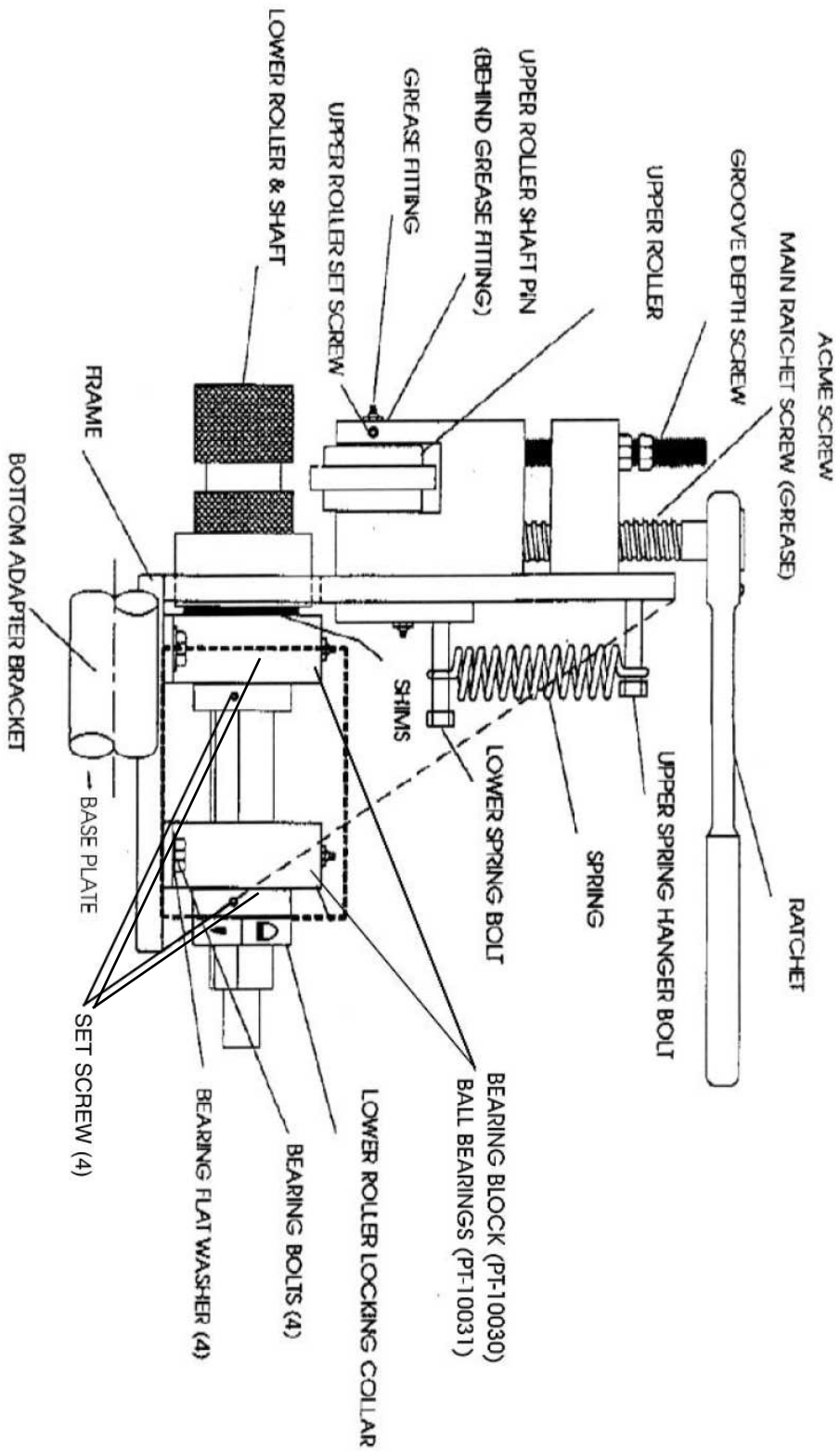
Loosen Upper roller set screw. Unscrew grease fitting completely. Remove roller and replace with new roller. Replace grease fitting and tighten. Tighten set screw.

TO CHANGE SHAFTS:

Loosen set screws on front and back bearing (4 screws). Remove shaft and replace with new shaft. Tighten all 4 set screws.

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**FOR MORE INFORMATION CALL ARGCO AT 1-800-854-1015
OR LOG ONTO WWW.ARGCO.COM**



parts list

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PORTABLE ROLL GROOVING ATTACHMENT

3309100	ROLL GROOVER (2-6" SCH 40)
3309100A	ROLL GROOVER SHAFT 2"-6"
3309100B	ROLL GROOVER ROLLER&SHAFT SET 2"-6"
3309100C	ROLL GROOVER UPPER ROLLER 2"-6"
3309100D	ROLL GROOVER SHAFT 1-1/4"-1-1/2"
3309100E	ROLL GROOVER ROLLER & SHAFT SET 1-1/4"-1-1/2"
3309101	ROLL GROOVER 1-1/4"-6" (4-6" sch20)(1-1/4 to 3" sch40)
3309101A	ROLL GROOVER SHAFT 1-1/4"-6"
3309101B	ROLL GROOVER ROLLER & SHAFT SET 1-1/4"-6"
3309101C	ROLL GROOVER UPPER ROLLER 1-1/4" - 6"
3309102	ROLL GROOVER (8"-12" sch 20)
3309102A	ROLL GROOVER SHAFT 8"-12" (sch 20)
3309102B	ROLL GROOVER ROLLER & SHAFT SET 8 - 12"(sch 20)
3309102C	ROLL GROOVER UPPER ROLLER 8-12"
3309103	ROLL GROOVER 2" to 12" (sch 40 to 6") (8"-12"sch 20)
3309103A	ROLL GROOVER 1-1/4-12" (sch 40 to 3")(4-12" sch 20)
	Accessories and Replacement Parts
3309104	ROLL GROOVER BOTTOM SHAFT FOR USE WITH 535
3309105	ROLL GROOVER METAL CARRYING BOX
3309106	ROLL GROOVER WRENCH
3309108	ROLL GROOVER MAIN SPRING
3309109	ROLL GROOVER UPPER SPRING HANGER BOLT
3309110	ROLL GROOVER GREASE FITTING
3309111	ROLL GROOVER UPPER ROLLER SET SCREW
3309112	ROLL GROOVER SHEAR PIN
3309113	ROLL GROOVER MAIN RATCHET SCREW
3309114	ROLL GROOVER PILLOW BLOCK ASSY W/BEARINGS
3309115	ROLL GROOVER LOWER ROLLER LOCKING COLLAR
3309116	ROLL GROOVER UPPER ROLLER SHAFT PIN
3309117	ROLL GROOVER DEPTH ADJUSTMENT SCREW

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