



## REMS ROLL GROOVING ATTACHMENT

Robust, compact roll grooving attachment with oil hydraulic forward feed for grooving pipes of pipe coupling systems. For installation, sprinkler lines, commercial heating, industry and mining. For jobsite and workshop.

Steel pipes DN 25–200 (300) 1–8" (12") s < 7 mm  
Stainless steel pipes, copper, aluminum, PVC pipes

REMS roll grooving attachment – compact –universal. Only one roll grooving attachment for

Fits all REMS threading machines.  
Available to fit Ridgid™ 300 and 535 Threading Machines

### Execution

Compact, job site-proven. Robust metal housing for tough use. Handy, easy to transport, only 26 kg. Oil hydraulic pressure cylinder for powerful forward feed of pressure roller. Pressure build-up with hydraulic hand pump. Individually adjustable groove-depth-stop with fine adjustment, for automatic limitation of groove depth. Setting gauge for pre-setting of groove depth.

### Grooving rollers

The proven REMS grooving rollers with perfectly size-adjusted pressure rollers and counter pressure rollers with well gripping axial knurls guarantee a secure rotation of the pipe and precise grooving. Grooving rollers machined from hardened special steel ensure extremely long service life.

3 sets of grooving rollers (pressure roller, counter pressure roller) for the complete work range DN 25–200 (300), 1–8" (12"), easily interchangeable.

Grooving rollers for copper and PVC pipes available upon request.

### Drive

Only one roll grooving attachment for REMS Magnum, REMS Tornado, REMS Gigant. Fast, simple assembly. 3-face drive shaft of roll grooving attachment for secure clamping and optimum power transmission. Roll grooving attachments for threading machines of other makes, adjusted to support arm distance, diameter of support arm and spindle axis of the corresponding drive machine, on request.

### Supply format

REMS roll grooving attachment. Roll grooving attachment for grooving pipes of pipe coupling systems DN 25–200 (300), 1–8" (12"). Hydraulic hand pump with quick-coupled hydraulic hose, groove-depth-stop, setting gauge, 3 sets of grooving rollers (pressure roller, counter pressure roller) 1–1 1/2", 2–6", 8–12", hexagon key. Optional for REMS Tornado, REMS Gigant, REMS Magnum or for threading machines of other makes.

Description fit onto Art.-No.

REMS roll grooving attachment REMS Magnum, Tornado, Gigant (REMS347000)

REMS roll grooving attachment R300 Ridgid Model 300 (REMS347001)

REMS roll grooving attachment R535 Ridgid Model 535 (REMS347002)

### Accessories

Description Art.-No.

Grooving rollers 1-1 1/2" (set) REMS347030

Grooving rollers 2-6" (set) REMS347035

Grooving rollers 8-12" (set) REMS347040

